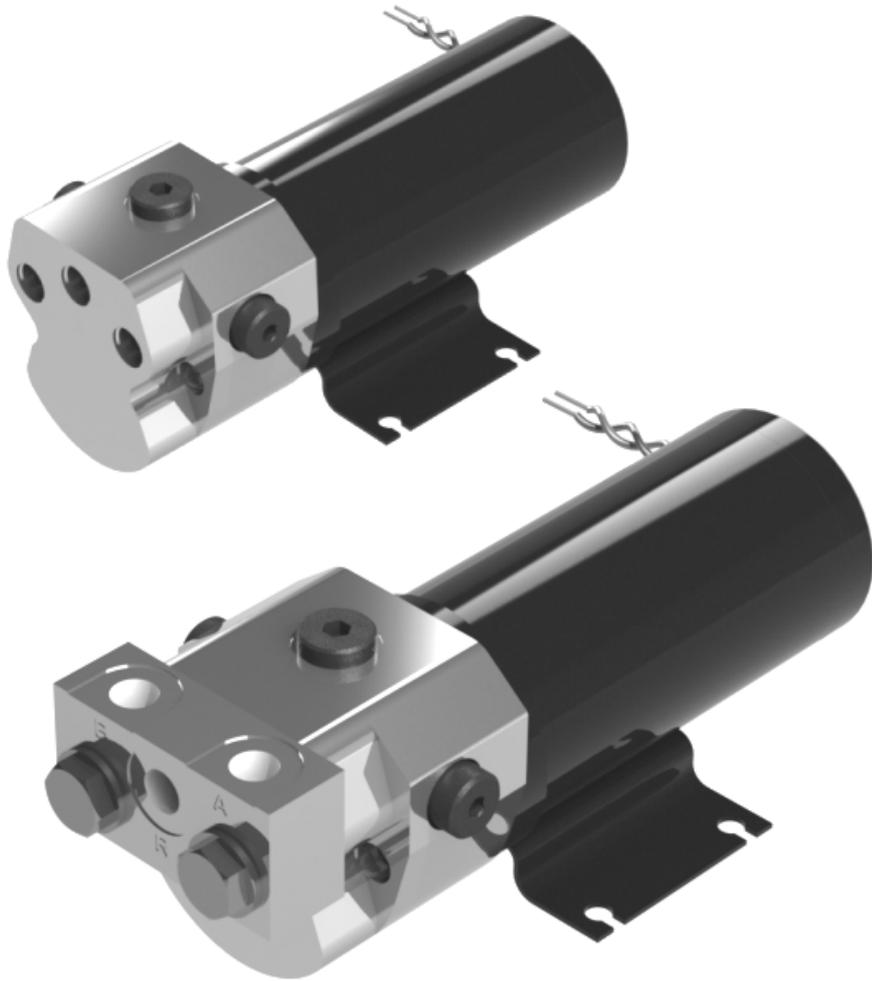


# Raymarine®



A80280 Top Port Adaptor Kit for Reversing pumps

Suitable for the following pumps:

**M81119/M81120/M81121/  
M81122/M81123/M81124  
E12139**

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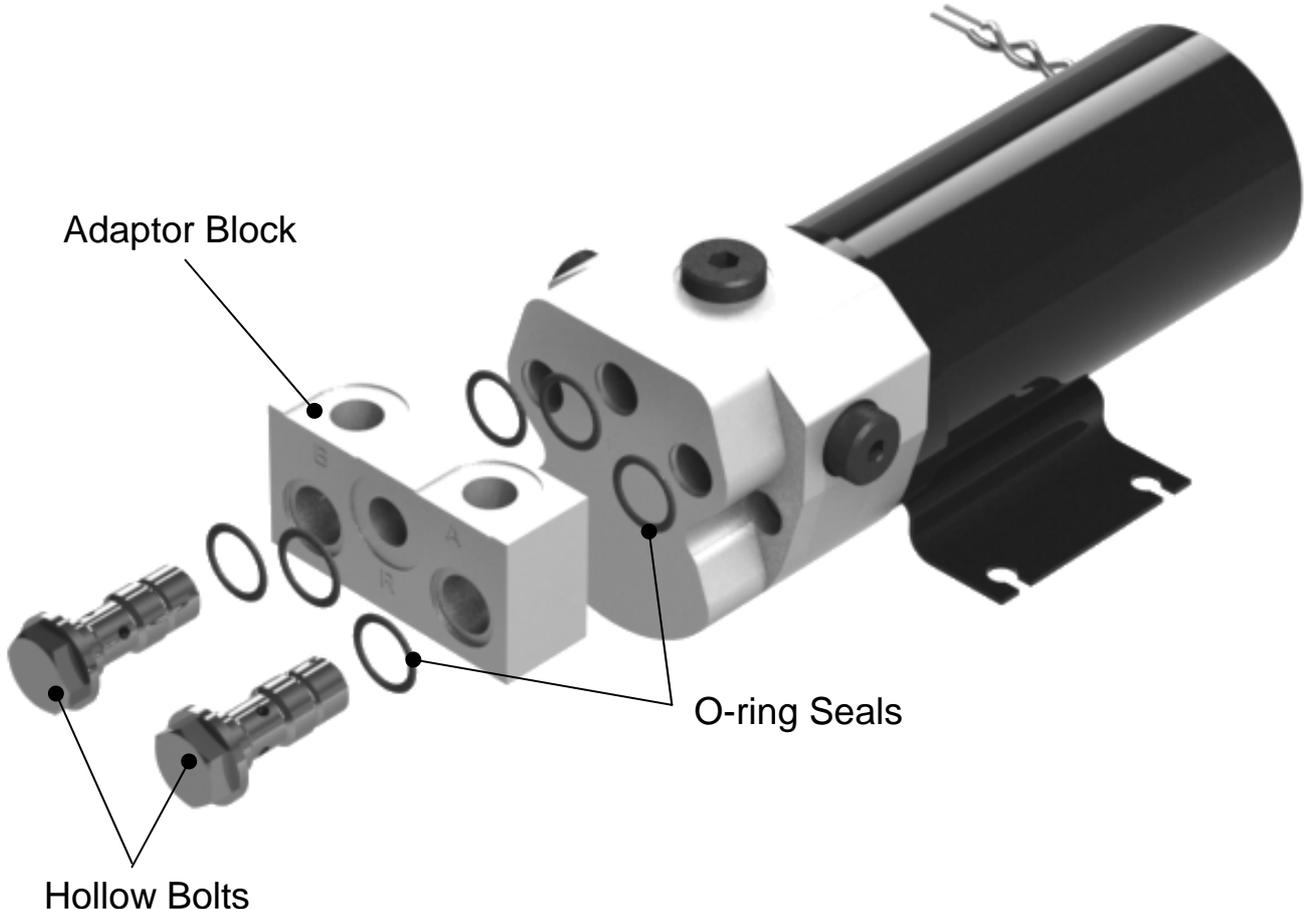
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## 1) TOOLS REQUIRED

Torque wrench with 17mm A/F hex socket and 6mm hex / Allen key attachments.

## 2) INSTRUCTIONS

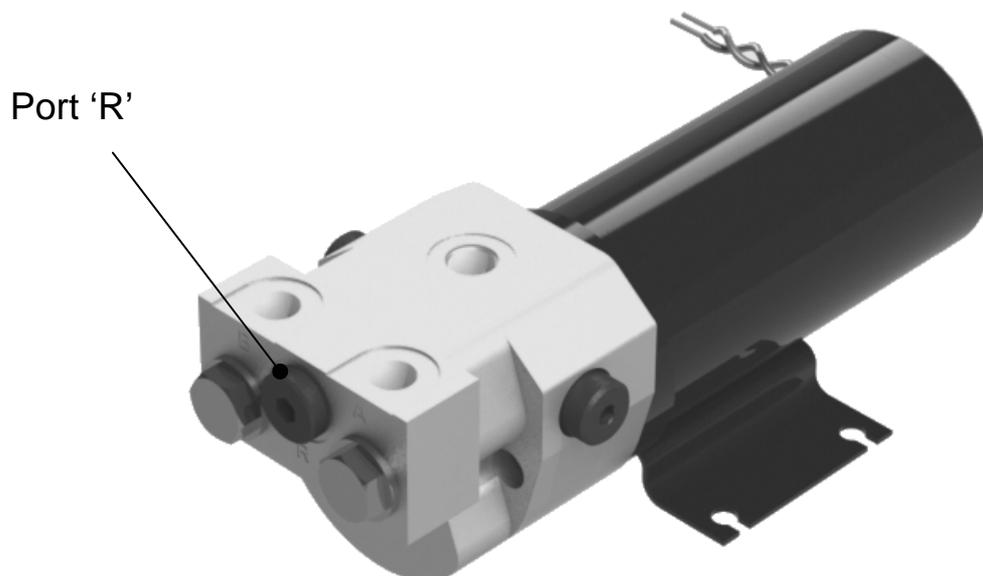
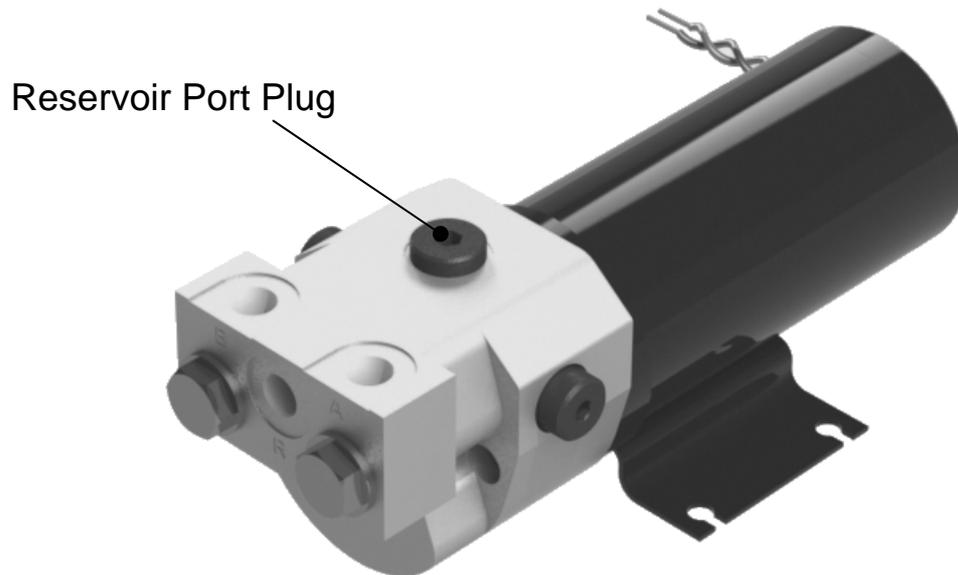
- i) Before assembling note the positions of the 6 O-ring seals and check the orientation of the block is as shown below.
- ii) Fasten the adaptor block to the pump body using the 2 hollow bolts. Torque to 27Nm.



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- iii) Remove the reservoir port plug from the drive and relocate it to the front port marked 'R' on the adaptor block (if required).

Torque to 20Nm



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