

! Please refer to the graphic for special considerations relating to your model !

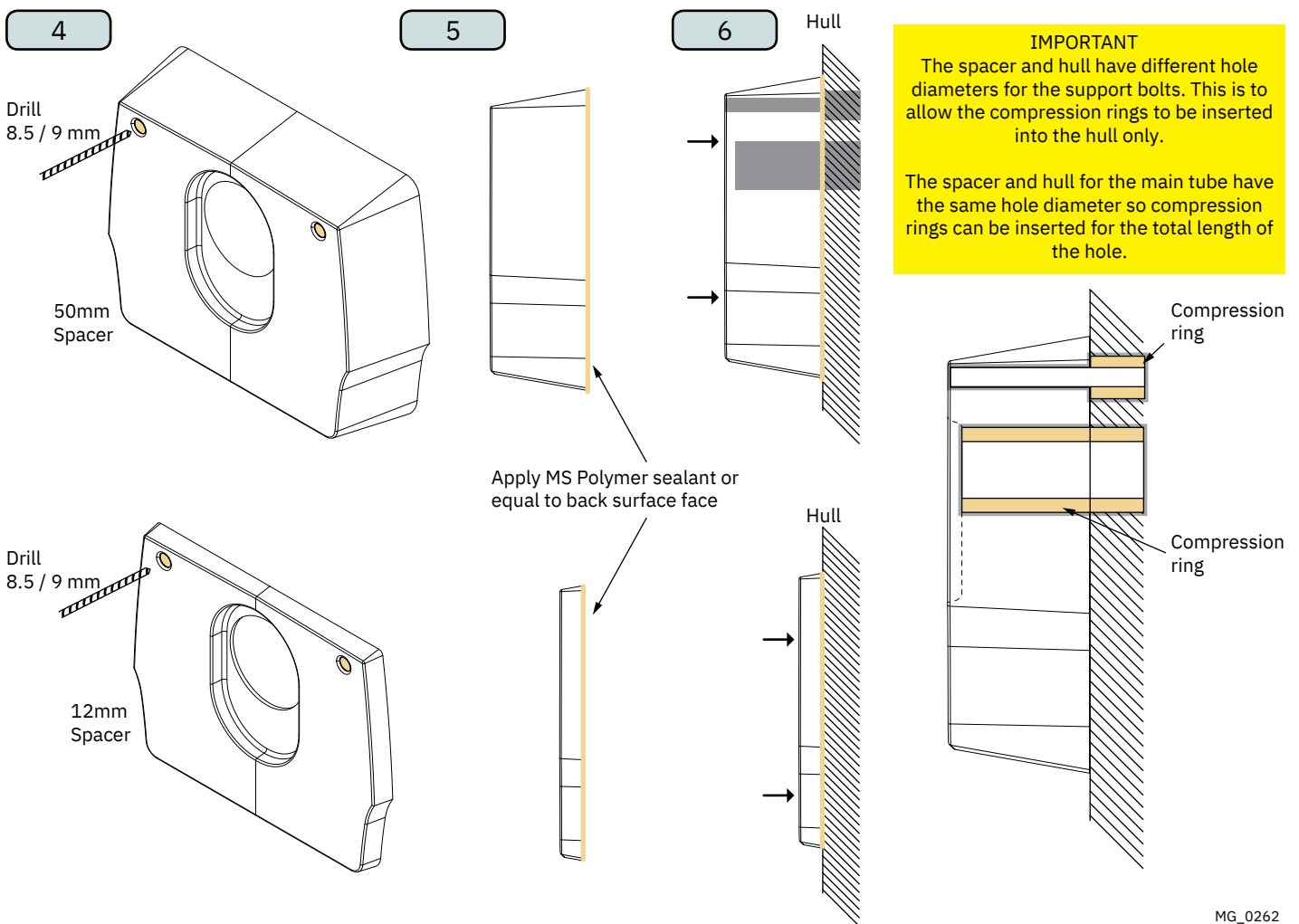
Follow the installation of the SX thruster in the **Motor Installation** to step 3. see next page

1. Define the location to install the thruster. **(NB: Ensure the thruster does not protrude past the transom profile on any side and there is no obstruction to the thrusters water flow. Also, check internally the thruster will not obstruct any objects.)**
 2. Mark the locations of the three drill holes using the defined measurements in this manual or from a template. **(NB: Maximum hull thickness is 50mm including optional spacer or 150mm for extended hull thickness models.)**
 3. Drill main hole, then two support bolt holes. Clean the area from dust for installation of the thruster. **(NB: Hull holes must be drilled first before attaching the spacer as the top support holes are larger than the spacers.)**
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4. Drill out the two support bolt holes in the spacer.
 5. Apply MS Polymer sealant or equal to the back surface face of the spacer.
 6. Place the spacer to the hull.

Continue the installation of the SX thruster from step 4 in the **Motor Installation**.

IMPORTANT

If using the 50mm spacer ensure you have the extended tube SX model.



MG_0262